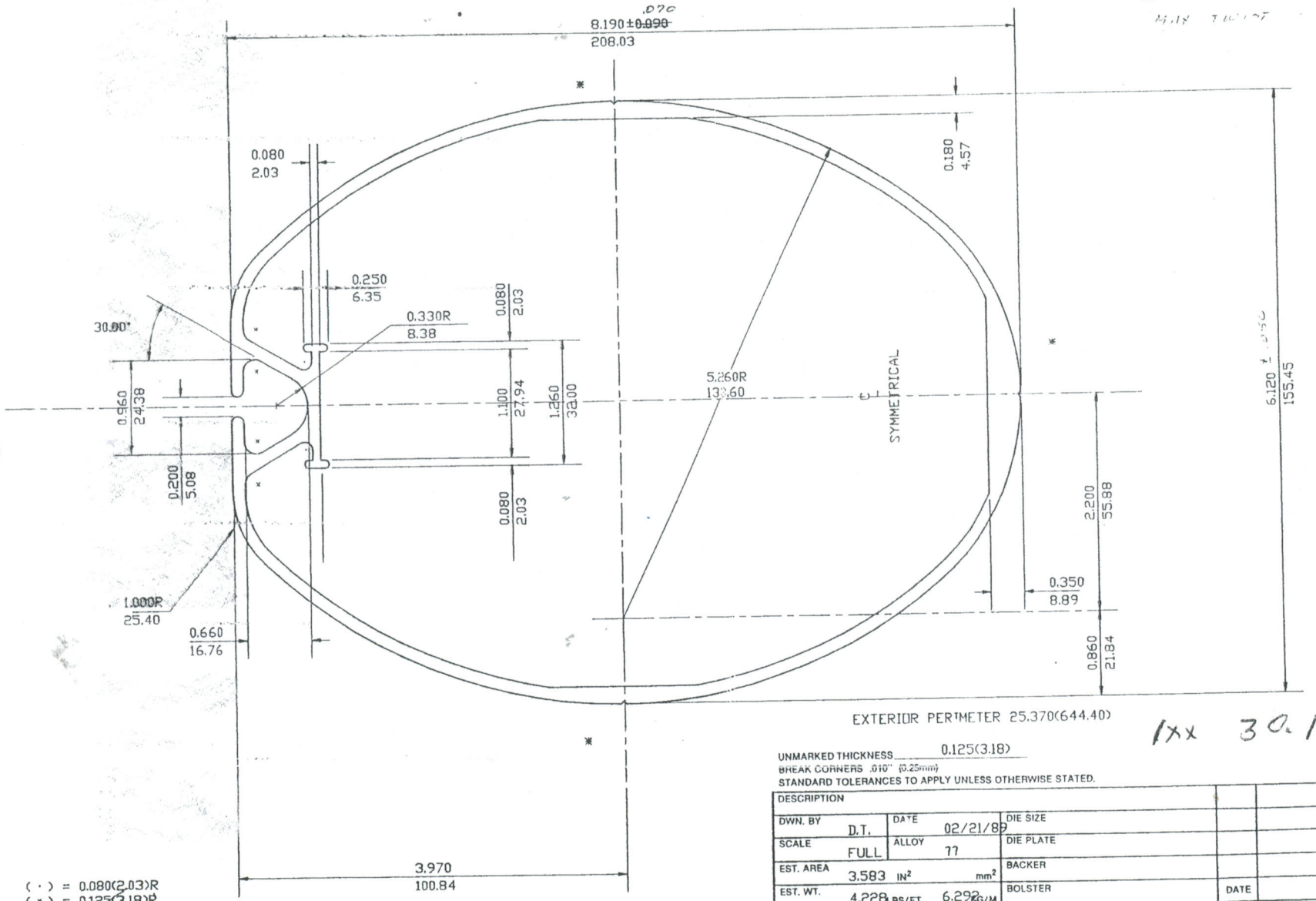
CUSTOMER NO.	KLACKO MARINE	P764-1

EXPOSED ON OUTER SURFACE
MAX TWIST 3%



8-m SECTION

EXTERIOR PERIMETER 25.370(644.40)

1xx 30.1 X 14.6 1yr

UNMARKED THICKNESS 0.125(3.18)
BREAK CORNERS .010" (0.25mm)
STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE STATED.

DESCRIPTION							
DWN. BY	D.T.	DATE	02/21/89	DIE SIZE			
SCALE	FULL	ALLOY	77	DIE PLATE			
EST. AREA	3.583 IN²		mm²	BACKER			
EST. WT.	4.228 LBS/FT		6.292 KG/M	BOLSTER	DATE	REVISION	BY
EST. PER.	49.977 IN		mm	NO. HOLES			
FACTOR	12			BILLET			

DIE NO.

EXTRUDEX ALUMINUM LI[redacted]

(·) = 0.080(2.03)R
(×) = 0.125(3.18)R
* --- ~~0.030~~ .020(0.76)DP X 90° (3 PLCS)
UNMARKED RADII = RADIUS TO SUIT

8 m Section